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7. A method of fabricating a cylindrical body of a fiber drum, comprising:  
winding a length of a paper sheet into layers such that a roll having two opening ends is formed, with an adhesive existing between said layers;

inwardly curling an edge of at least one of said two opening ends before the adhesive between said layers cures, thereby forming a curled portion at said at least one of said two opening ends; and  
then

curing the adhesive between said layers.

8. The method according to claim 7, further comprising pressing said curled portion in an axial direction of said roll.

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9. A fiber drum comprising:  
a roll of paper having two opening ends, plural wound layers with a cured adhesive between said plural wound layers, and a curled portion at each of said two opening ends, wherein said curled portion is formed by inwardly curling a respective edge of said two opening ends before the adhesive between said plural wound layers cures;

a paper material cover plate (detachably joined) to said curled portion at one of said two opening ends such that the opening at said one of said two opening ends is closed; and

a paper material bottom plate fixedly joined to said curled portion at the other of said two opening ends such that the opening at said other of said two opening ends is closed.

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10. A fiber drum comprising:

a roll of paper having two opening ends, plural wound layers with a cured adhesive between said plural wound layers, and a curled portion at each of said two opening ends, wherein said curled portion is formed by inwardly curling a respective edge of said two opening ends before the adhesive between said plural wound layers cures;

✓ a paper material cover plate detachably joined to said curled portion at one of said two opening ends such that the opening at said one of said two opening ends is closed; and

a paper material bottom plate fixedly joined to said curled portion at the other of said two opening ends such that the opening at said other of said two opening ends is closed, wherein the curled portion at said other of said two opening ends is formed by inwardly curling the edge of said other of said two opening ends together with a circumferential edge of said paper material bottom plate, before the adhesive between said plural wound layers cures, to fixedly join said edge of said other of said two opening ends to said paper material bottom plate.

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